



1. ITEM 1, JOURNAL BUSH TO BE MACHINED  $\checkmark$  ALL OVER UNLESS STATED OTHERWISE.
2. ITEM 2, COVER PLATE SUPPLIED COMPLETE TO MICHELL, APART FROM RID TAPPIING MICHELL TO DRILL JOURNAL BUSH AND HOLES IN CONNECTION WITH COVER PLATE. COVER PLATE MUST THEN BE REMOVED IN ORDER TO DRILL 7 TAP IN THROAT.
3. ITEM 5, MACHINING BACK - TO BE FINISHED BY MICHELL, A MACHINE OF BONE BY CUSTOMER WHEN FINISHING WHOLE IN BORE.
4. 8 OFF TAPPED HOLES DETAIL IN PART SECTION D-D TO BE FLANGED WITH ITEM 3.
5. ITEM 5, HEX. SOCKET CONTAINING SCREWS TO BE LOCATED IN PLACE WITH LOCITE 442.
6. 4 OFF TAPER DOWEL HOLES SHOWN IN PART SECTION J, SUPPLIED UNDER IZE, TO BE REMOVED ON SITE TO FIT TAPER CONE BY CUSTOMER.

[illegible]

REFER TO DRAWING FG/3/219596 FOR JOURNAL BUSH FORGING DETAILS

WHITEMETAL BORE & ANGLE BRACKET MACHINING TO BE FINISHED BY CUSTOMER

[illegible]